



AVALIAÇÃO DA PRÉ-CARGA E TORQUE DE REMOÇÃO DE TRÊS TIPOS DE PARAFUSOS DE FIXAÇÃO DE PILARES PARA PRÓTESES UNITÁRIAS IMPLANTOSSUPPORTADAS APÓS CICLAGEM MECÂNICA

Fabrício Dorigon da Silva¹, Sabrina Santafé¹, Eduardo Rolim Teixeira (orientador)

¹*Programa de Pós-Graduação em Odontologia, Área de concentração Prótese Dentária, Faculdade de Odontologia, PUCRS.*

Resumo

Diante dos problemas relacionados às reabilitações implantossuportadas pode-se destacar o afrouxamento ou fratura dos parafusos de fixação. Dentre os fatores relacionados para prevenção da ocorrência destas falhas, destaca-se a necessidade de obtenção de ótima pré-carga, sendo esta, primeiramente dependente do torque aplicado no parafuso. Assim, este estudo *in vitro* teve como objetivo comparar os valores de pré-carga e torque de remoção de três tipos de parafusos de fixação de pilares para próteses unitárias submetidos ao teste de ciclagem mecânica. Foram utilizados 10 implantes hexágono externo (Conexão®, Sistemas de Prótese Ltda., São Paulo, Brasil) com 4,0mm de diâmetro e 15,0mm de comprimento, nos quais foram cimentadas 30 coroas metálicas sobre *abutments* Cera One®, fixados com seus respectivos parafusos de ouro, titânio e titânio com tratamento de superfície (Torq-Tite®). Os parafusos foram inseridos e registrou-se a pré-carga inicial. Após cimentação das coroas, as amostras foram posicionadas na cicladora mecânica e submetidas a 400 mil ciclos com freqüência de 1 ciclo/segundo e força de 100N. Após o teste, foi avaliado o valor de pré-carga produzido com a utilização da célula medidora de carga e extensômetros. Para mensuração dos torques de aperto e remoção, utilizou-se dispositivo eletrônico de controle de torque. Os parafusos de ouro apresentaram os maiores valores de pré-carga (pré-ciclagem 341,00±78,53; pós-ciclagem 284,60±72,81) em relação aos parafusos de titânio (pré-ciclagem 235,00±27,39; pós-ciclagem 196,00±29,66) e tratado (pré-ciclagem 284,00±70,92; pós-ciclagem 195,00±69,28). Para os valores de torque de remoção, os maiores registros foram encontrados para o grupo titânio (21,00 ± 0,79), seguido do grupo ouro (18,06 ± 1,94) e tratado (16,64 ± 1,38). Após análise estatística, foram encontradas diferenças significativas entre os três

grupos para pré-carga, pré e pós-ciclagem e torque de remoção. Devido aos maiores valores de pré-carga obtidos nos resultados do estudo, sugere-se que os parafusos de ouro sejam os mais indicados para obtenção de estabilidade da junta *abutment-implante* e maior longevidade dos tratamentos reabilitadores com coroas unitárias.

Referências:

- Albrektsson T, Zarb G, Worthington P, Eriksson AR. The long term efficacy of currently used dental implants: a review and proposed criteria of success. *Int J Oral Maxillofac Implants*. 1986; 1: 11-25.
- Alkan I, Sertgöz A, Ekici B. Influence of occlusal forces on stress distribution in preload dental implant screws. *J Prosthet Dent*. 2004; 91 (4):319-325.
- Al Jabari YS, Fournelle R, Ziebert G, Toth J, Iacopino AM. Mechanical behavior and failure analysis of prosthetic retaining screws after long-term use in vivo. Part 1: Characterization of adhesive wear and structure of retaining screws. *J Prosthodont*. 2007; 168-180.
- Al Rafee MA, Nagy WW, Fournelle RA, Dhuru RA, Dhuru VB, Tzenakis GK, Pechous CE. The effect of repeated torque on the ultimate tensile strength of slotted gold prosthetic screws. *J. Prosthet Dent*. 2002; 88 (2):176-182.
- Bickford JH. An introduction to the design and behavior of bolted joints. New York: Marcel Dekker Inc, 1995.
- Binon P. et al. The role of screws in implant systems. *Int J Oral Maxillofac Implants*. 1994 ; 9 : 48-63.
- Binon P. Evaluation of the effectiveness of a technique to prevent screw loosening. *J Prosthet Dent*. 1998; 79: 430-432.
- Breeding LC, Dixon DL, Nelson EW, Tietge JD. Torque required to loosen single-tooth implant abutment screws before and after simulated function. *Int J Prosthodont*. 1993; 6(5): 435-439.
- Burguete RL, Johns RB, King T, Patterson EA. Tightening characteristics for screwed joints in osseointegrated dental implants. *J Prosthet Dent*. 1994; 71(6):592-599.
- Byrne D, Jacobs S, O'Connell B, Houston F, Claffey N. Preloads generated with repeatad tightening in three types of screws used in dental implant assemblies. *J Prosthodontics*. 2006; 15 (3): 164-171.
- Cantwell A, Hobkirk JA. Preload loss in gold prosthesis retaining screws as a function of time. *Int J Oral Maxiloffac Implants*. 2004; 19: 124-132.
- Cavazos E, Bell F. Preventing loosening of implant abutment screws. *J. Prosthet. Dent*. 1996; 5 (75): 566-569.

- Cho SC, Small PN, Elian N, Tarnow D. Screw loosening for standard and wide diameter implants in partially edentulous cases: 3 to 7 year longitudinal data. *Implant Dent.* 2004; 13:245-250.
- Dixon DL, Breeding LC, Sadler JP, Mckay ML. Comparison of screw loosening, rotation, and deflection among three implant designs. *J Prosthet Dent.* 1995; 74 (3): 270-278.
- Doebelin, Ernest. Measurement Systems: application and design. New York: McGraw Hill, 2005.
- Drummond JL, King TJ, Bapna MS, Koperski RD. Mechanical property evaluation of pressable restorative ceramics. *Dent Mater.* 2000; 16: 226-230.
- Gratton DG, Aquilino SA, Stanton CM. Micromotion and dynamic fatigue properties of the dental implant-abutment interface. *J Prosthet Dent.* 2001; 85 (1): 47-52.
- Gross M, Kozak D, Laufer BZ, Weiss El. Closing torque in five implant abutment systems: An in vitro comparative study. *J Prosthet Dent.* 1999; 81 (5):574-578.
- Guda T, Ross TA, Lang LA, Millwater HR. Probabilistic analysis of preload in the abutment screw of a dental implant complex. *J Prosthet Dent.* 2008; 100:183-193.
- Gunne J, Jemt T, Linden B. Implant treatment in partially edentulous patients: a report on prosthesis after 3 years. *Int J Prosthodont.* 1994; 7: 143-148.
- Haack JE, Sakaguchi RL, Sun T, Coffey J. Elongation and preload stress in dental implant abutment screws. *Int J Oral Maxillofac Implants.* 1995;10(5):529-536.
- Hanses G, Smedberg II, Nilner K. Analysis of a device for assessment of abutment and prosthesis screw loosening in oral implants. *Clin Oral Impl Res.* 2002; 13:666-670.
- Hecker DM, Eckert SE. Cyclic loading of implant-supported prostheses: comparison of gaps at the prosthetic-abutment interface when cycled abutments are replaced with as manufactured abutments. *J Prosthet Dent.* 2006; 95: 26-32.
- Jaarda M, Razzoog M, Gratton D. Geometric comparison of five interchangeable implant prosthetic retaining screws. *J Prosthet Dent.* 1995;74(4):373-379.
- Jemt T. Failures and complications in 391 consecutively inserted fixed prostheses supported by Branemark implants in edentulous jaws: a study of treatment from the time of prosthesis placement to the first annual checkup. *Int J Oral Maxillofac Implants.* 1991; 6:270-276.
- Jivraj SA, Chee WWL. Use of a removable partial denture in te management of chronic screw loosening. *J Prosthet Dent.* 2005 ; 93 :13-16.
- Khraisat A, Stegaroiu R, Nomura S, Miyakawa O. Fatigue resistance of two implant/abutment joint designs. *J Prosthet Dent.* 2002 ;88(6) :604-610.

- Khraisat A, Hashimoto A, Nomura S, Miyakawa O. Effect of lateral cyclic loading on abutment screw loosening of an external hexagon implant system. *J Prosthet Dent.* 2004; 91 (4):326- 334.
- Kohorst P, Dittmer MP, Borchers L, Scholz MS. Influence of cyclic fatigue in water on the load-bearing capacity of dental bridges made of zirconia. *Acta Biomaterialia.* 2008; 4:1440-1447.
- Lang LA, Kang B, Wang RF, Lang BR. Finite element analysis to determine implant preload. *J Prosthet Dent.* 2003; 90: 539-546.
- Lee J, Kim YS, Kim CW, Han JS. Wave analysis of implant screw loosening using an air cylindrical cyclic loading device. *J Prosthet Dent.* 2002; 88: 402-408.
- Levine RA, Clem D, Beagle J, Ganeles J, Johson P, Solnit G, et al. Multicenter retrospective analisys of the solid screw ITI implant for posterior single-tooth replacements. *Int. J. Oral Maxillofac. Implants.* 2002; 17: 550-556.
- Lindholm US, Nagy A, Johnson GR, Hoegfeldt JM. Large strain, high strain rate testing of copper. *ASME Journal of Engeneering Materials and Tecnology.* 1980; 102:376-381.
- Martin WC, Woody RD, Miller BH, Miller AW. Implant abutment screw rotations and preloads for four different screw materials and surfaces. *J. Prosthet Dent.* 2001; 86: 24-32.
- Mcglumphy EA, Mendel DA, Holloway JA. Implant screw mechanics. *Dent Clin North Am.* 1998; 42 (1): 71-89.
- Nakamura LH, Contin I, Pichler EF. Estudo comparativo do afrouxamento de diferentes parafusos de fixação de “abutment” em implantes de hexágono externo e interno, após o ensaio de ciclagem mecânica. *RPG Rev Pós Grad.* 2006; 13 (1): 96- 102
- Nergiz I, Schmage P, Shahin R. Removal of a fractured implant abutment screw: a clinical report. *J Prosthet Dent.* 2004: 91 (6): 513-517.
- Nisnick G. The implant abutment connection: The key to prosthetic success. *Compendium.* 1991; XII (12):932-938.
- Norton MR. Assessment of cold welding properties of the internal conical interfaça of two commercially available implant systems. *J Prosthet Dent.* 1999; 88(2):176-182.
- Norton RL. Projeto de Máquinas: uma abordagem integrada. 2 Ed. Porto Alegre: Bookman Companhia Editora, 2004.
- Patterson EA, Johns RB. Theoretical analysis of the fatigue life of fixture screws in osseointegrated dental implants. *Int J Oral Maxillofac Implants.* 1992; 7: 26-33.
- Probster L, Maiwald U, Weber H. Three point bending strenght of ceramics fused to cast titanium. *Eur J Oral Sci.* 1996; 104: 313-319.

- Rafee MA, Nagy WW, Founelle RA, Dhuru VB, Tzenakis GK, Pechous CE. The effect of repeated torque on the ultimate tensile strength of slotted gold prosthetic screws. *J Prosthet Dent.* 2002;88(2):176-182.
- Rangel PM, Paulo GP, Gonçalves MC, Itinoche MK, Takahashi FE, Faria R.. Evaluation of the torque removal in internal hexagonal abutments submitted to a cyclic loading test. *Cienc Odontol Bras.* 2007; 10 (4): 76-81.
- Rangert B, Sullivan R, Jemt T. Load factor control for implants in the posterior partially edentulous segment. *Int J Oral Maxillofac Implants.* 1997; 12: 360-370.
- Ribeiro ALR, Vaz LG, Araujo RP, Sartori R. Hardness and characterization of the c.p. Ti when submitted to heat treatments and to the action of sodium fluoride solution. *Rev Odontol UNESP.* 2005; 34(2): 73-78.
- Rosentritt M, Behr M, Gebhard R, Handel G. Influence of stress simulation parameters on the fracture strength of all-ceramic fixed-partial dentures. *Dent Mater.* 2006; 22:176-182.
- Scheller H, Urgell JP, Kultje C, Klineberg I, Goldberg PV, Alonso JM, et al. A 5-year multicenter study on implant supported single crown restorations. *Int J Oral Maxillofac Implants.* 1998; 13: 212-218.
- Sherrer SS, Wiscott AH, Coto-Hunziker V, Belser UC. Monotonic flexure and fatigue strength of composites for provisional and definitive restorations. *J Prosthet Dent.* 2003; 89:579-588.
- Shirakura A, Lee H, Geminiani A, Ercoli C, Feng C. The influence of veneering porcelain thickness of all-ceramic and metal ceramic crowns on failure resistance after cyclic loading. *J Prosthet Dent.* 2009;101:119-127.
- Stucker RA, Teixeira ER, Beck JCP, Costa NP. Preload and torque removal evaluation of three different abutment screws for single standing implant restorations. *J Appl Oral Sci.* 2008;16(1):55-58.
- Sutter F, Weber H, Sorensen J. The new restorative concept of the ITI dental implant system: design and engineering. *Int J Periodont Rest Dent.* 1993; 13(5):409-431.
- Spiekermann H. *Implantologia.* Porto Alegre: Artes Médicas, 2000.
- Steinebrunner L, Wolfart S, Ludwig K, Kern M. Implant-abutment interface design affects fatigue and fracture strength of implants. *Clin Oral Impl Res.* 2008; 19:1276-1284.
- Tan KB, Nicholls JI. The effect of 3 torque delivery systems on gold screw preload at the gold cylinder-abutment screw joint. *Int J Oral Maxillofac Implants.* 2002; 17:175-183.
- Taylor TD, et al. Implant Prosthodontics: current perspective and future directions. *Int J Oral Maxillofac Implants.* 2000; 15: 66-75.

Taylor TD, Agar JR. Twenty years of progress in implant prosthodontics. *J Prosthet Dent.* 2002; 88:89-95.

Tzenakis GK, Nagy WW, Fournelle RA, Dhuru VB. The effect of repeated torque and salivary contamination on the preload of slotted gold implant prosthetic screws. *J. Prosthet. Dent.*, 2002; 88 (2): 183-191.

Theoharidou A, Petridis HP, Tzannas K. Abutment screw loosening in single-implant restorations: a systematic review. *Int J Oral Maxillofac Implants.* 2008;23:681-690.

Yokoyama S, Wakabayashi N, Shiota M, Ohya T. The influence of implant location and length on stress distribution for three-unit implant-supported posterior cantilever fixed partial dentures. *J Prosthet Dent.* 2004; 91(3):234-240.

Warren P, Chaffee N, Felton DA, Cooper LF. A retrospective radiographic analysis of bone loss following placement of TiO₂ grit-blasted implants in the posterior maxilla and mandible. *Int J Oral Maxillofac Implants.* 2002; 17: 399-404.

Watanabe F, Uno I, Hata Y, Neuendorff G. Analysis of stress distribution in a screw-retained implant prosthesis. *Int J Oral Maxillofac Implants.* 2000; 15: 209-218.

Weinberg LA, Kruger B. A comparison of implant-prosthesis loading with four clinical variables. *Int J Prosthodont.* 1995;8;19-31.

Weiss E, Kozak D, Gross M. Effect of repeated closures on opening torque values in seven abutment implants systems. *J. Prost Dent.* 2000; 2 (84): 194-199.